

AMENDMENTS TO THE CLAIMS

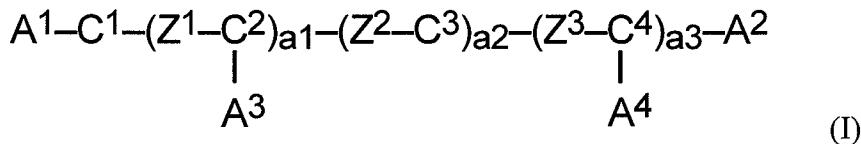
This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1-46. (canceled).

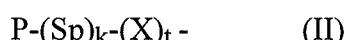
47. (new): A mesogenic, cross-linkable mixture comprising:

- i) a cross-linkable liquid crystalline host comprising at least one cross-linkable liquid crystalline compound, and
- ii) at least one chiral or achiral rod shaped additive component, wherein the additive component is a compound of formula (I):



wherein:

C^1 to C^4 are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or naphthylene or phenanthryl or phenanthrylene; connected to each other at the opposite positions via the bridging groups Z^1 to Z^3 ; wherein at least one of A^1 to A^3 has the meaning of formula (II),

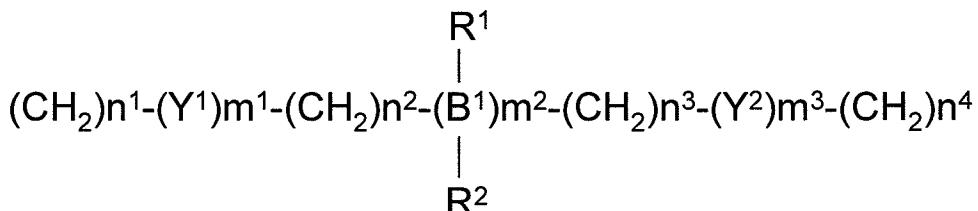


wherein:

P is hydrogen or a polymerizable group which is $CH_2=CW-$, $CH_2=CW-O-$, $CH_2=CW-COO-$, wherein:

W is H or CH₃,

Sp has the meaning of formula (III)



(III)

wherein:

Y¹ and Y² each independently represent -OCO- or -COO-,

B¹ represents C or CH,

R¹ and R² each independently represent hydrogen or a C₁-C₁₂ alkyl residue, preferably a C₁-C₆ alkyl residue, which is a methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue,

n¹, n², n³ and n⁴ are independently integers from 0 to 15,

such that $0 \leq \text{n}^1 + \text{n}^2 + \text{n}^3 + \text{n}^4 \leq 15$,

m¹, m² and m³ are independently integers from 0 to 3, such that

$1 \leq \text{m}^1 + \text{m}^2 + \text{m}^3 \leq 3$ and wherein:

one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C≡C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y¹ or Y²,

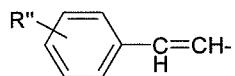
k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,
t is 1;
A⁴ is hydrogen, a polar group which is cyano, nitro, a halogen, or a group of formula (II)

P-(Sp)_k-(X)_t - (II)

in which:

P is hydrogen or a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or



wherein:

W is H, CH₃, F, Cl, Br or I,

R'' is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I,

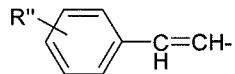
Sp is a C₁₋₂₂ branched or straight-chain alkylene group, in which one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-, -OCO-O-, -CH=CH-, -C≡C-, -(CF₂)_r-, with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

with the proviso that at least one of A¹ to A⁴ comprises a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or



wherein:

W is H, CH₃, F, Cl, Br or I,

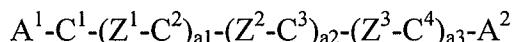
R'' is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I;

Z¹ to Z³ are independently from each other -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -OCO-, -COCF₂-, -CF₂CO-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C≡C-, -CH=CH-COO-, -OCO-CH=CH-, -CH=N-, -C(CH₃)=N-, -N=N- or a single covalent bond,

a₁, a₂ and a₃ are independently from each other integers from 0 to 3, such that

$$1 \leq a_1 + a_2 + a_3 \leq 3,$$

with the proviso that the sequence:



describes the long molecular axis of the rod shaped additive components

and wherein the additive component changes from the liquid crystalline state to the isotropic state at a temperature of 20 °C or lower.

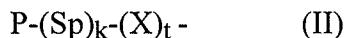
48. (new): A mixture according to claim 47, wherein the additive component has a transition temperature to the isotropic state of 0 °C or lower.

49. (new): A mixture according to claim 47 having a clearing temperature of 30 °C or higher.

50. (new): A mixture according to claim 47 having a clearing temperature of 50 °C or higher.

51. (new): A mixture according to any one of claims 47-50, wherein the liquid crystalline host has a clearing temperature of 50 °C or higher.

52. (new): A mixture according to claim 47, wherein at least one of A¹ to A³ has the meaning of formula (II),



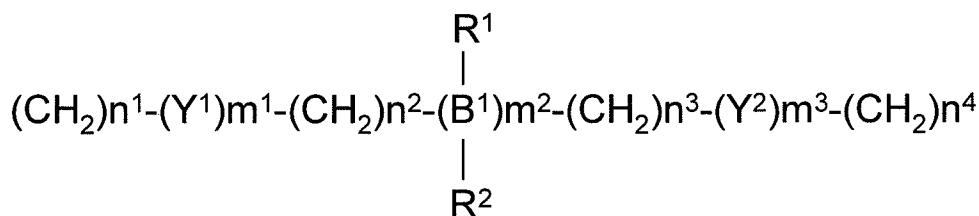
wherein:

P is hydrogen or a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO-,

wherein:

W is H or CH₃,

Sp has the meaning of formula (III)



(III)

wherein:

Y¹ and Y² each independently represent -OCO- or -COO-,

B¹ represents C or CH,

R¹ is hydrogen

R² represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group,

n¹, n², n³ and n⁴ are independently integers from 0 to 15,

such that $0 \leq n^1 + n^2 + n^3 + n^4 \leq 15$,

m¹, m² and m³ are independently integers from 0 to 3,

such that $1 \leq m^1 + m^2 + m^3 \leq 3$, and wherein:

one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C≡C-, with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y¹ or Y²,

k is 1,

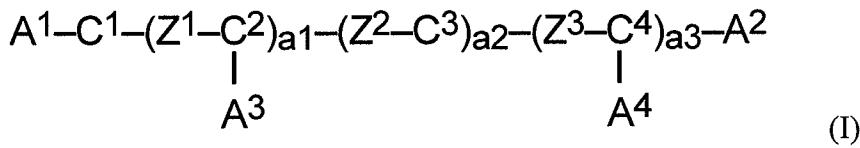
X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

53. (new): A mixture according to claim 47 comprising further agents, such as cross-linking agents, stabilizing agents, initiators, dyes, other chiral or achiral additives and plasticizers.

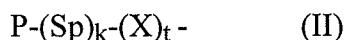
54 (new): A mixture according to claim 47 in form of an elastomer, polymer gel, polymer network or polymer film.

55. (new): A chiral or achiral rod shaped compound, wherein said compound is of formula (I):



wherein:

C^1 to C^4 are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or naphthylene or phenanthryl or phenanthrylene; connected to each other at the opposite positions via the bridging groups Z^1 to Z^3 ; wherein at least one of A^1 to A^3 has the meaning of formula (II),



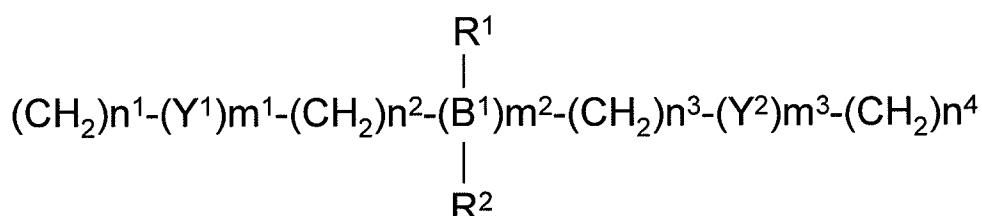
wherein:

P is hydrogen or a polymerizable group which is $CH_2=CW-$, $CH_2=CW-O-$, $CH_2=CW-COO-$,

wherein:

W is H or CH_3 ,

Sp has the meaning of formula (III)



(III)

wherein:

Y^1 and Y^2 each independently represent $-OCO-$ or $-COO-$,

B^1 represents C or CH,

R¹ and R² each independently represent hydrogen or a C₁-C₁₂ alkyl residue, preferably a C₁-C₆ alkyl residue, which is methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue,

n¹, n², n³ and n⁴ are independently integers from 0 to 15, such that 0 ≤ n¹ + n² + n³ + n⁴ ≤ 15,

m¹, m² and m³ are independently integers from 0 to 3, such that 1 ≤ m¹ + m² + m³ ≤ 3 and

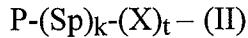
wherein one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C≡C-, with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y¹ or Y²,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

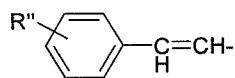
t is 1

A⁴ is hydrogen, a polar group which is cyano, nitro, a halogen, or a group of formula (II)



in which:

P is hydrogen or a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or



wherein:

W is H, CH₃, F, Cl, Br or I,

R'' is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is a C₁₋₂₂ branched or straight-chain alkylene group, in which one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-, -OCO-O-, -CH=CH-, -C≡C-, -(CF₂)_r-,

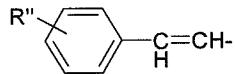
with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

with the proviso that at least one of A¹ to A⁴ comprises a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or



wherein:

W is H, CH₃, F, Cl, Br or I,

R'' is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I;

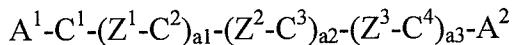
Z¹ to Z³ are independently from each other -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -OCO-, -COCF₂-, -CF₂CO-, -S-CO-, -CO-S-, -SOO-,

-OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C≡C-, -CH=CH-COO-,
-OCO-CH=CH-, -CH=N-, -C(CH₃)=N-, -N=N- or a single covalent bond,

a₁, a₂ and a₃ are independently from each other integers from 0 to 3, such that

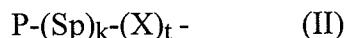
$$1 \leq a_1 + a_2 + a_3 \leq 3,$$

with the proviso that the sequence:



describes the long molecular axis of the rod shaped compound and has a transition temperature to the isotropic state of 20 °C or lower.

56. (new): A compound according to claim 55, wherein at least one of A¹ to A³ has the meaning of formula (II),



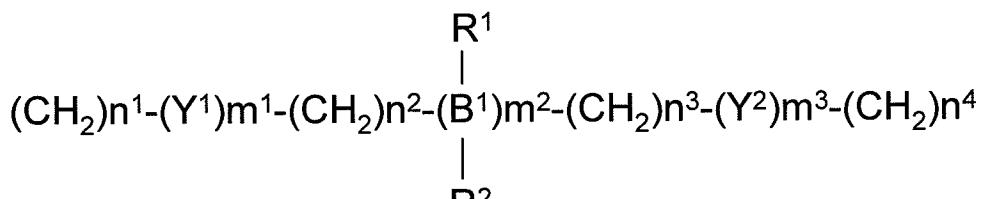
wherein:

P is hydrogen or a polymerizable group which is CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO-,

wherein:

W is H or CH₃,

Sp has the meaning of formula (III)



(III)

wherein:

Y^1 and Y^2 each independently represent $-OCO-$ or $-COO-$,
 B^1 represents C or CH,
 R^1 is hydrogen,
 R^2 represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group,

n^1, n^2, n^3 and n^4 are independently integers from 0 to 15, such that $0 \leq n^1 + n^2 + n^3 + n^4 \leq 15$,
 m^1, m^2 and m^3 are independently integers from 0 to 3, such that $1 \leq m^1 + m^2 + m^3 \leq 3$, and

wherein one or more $-CH_2-$ groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from $-O-$, $-CH=CH-$ or $-C\equiv C-$, with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y^1 or Y^2 ,

k is 1,
 X is $-O-$, $-CO-$, $-COO-$, $-OCO-$, $-CH=CH-$, $-C\equiv C-$, or a single bond, more preferably $-O-$, $-COO-$, $-OCO-$ or a single bond,
 t is 1.

57. (new): A method of using a chiral or achiral rod shaped compound, comprising preparing a mesogenic polymer mixture as described in claim 47 and having a transition temperature to the isotropic state of 20 °C or lower.

58. (new): A polymer network prepared from a mixture according to claim 47.

59. (new): A liquid crystalline polymer film prepared from a mixture according to claim 47.

60. (new): A method of using a polymer network or a liquid crystalline polymer film, comprising preparing unstructured or structured optical and electro-optical components and multilayer systems from (A) a polymer network prepared from a mixture according to claim 47 or (B) a liquid crystalline polymer film prepared from a mixture according to claim 47.

61. (new): A method of using a mesogenic, cross-linkable mixture, comprising preparing an elastomer, polymer gel, polymer network or polymer film from a mesogenic, cross-linkable mixture according to claim 47.

62. (new): A method of using a polymer network, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a polymer network according to claim 58.

63. (new): Optical or electro-optical components comprising a polymer network according to claim 58.

64. (new): A method of using a liquid crystalline polymer film, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a liquid crystalline polymer film according to claim 59.

65. (new): Optical or electro-optical components comprising a liquid crystalline polymer film according to claim 59.